



Product certificate K7697/04

Issued 2018-01-01

Replaces K7697/03

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External PE coating of Steel Pipes

STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

Mannesmann Line Pipe GmbH

as specified in this product certificate and marked with the Kiwa[®]-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with

Kiwa evaluation guideline BRL-K767: "External coating with PE of steel pipes suitable for underground installation", dated 01-02-2012,

which covers the requirements of

NEN 6902: "External coating with PE of steel pipes and fittings to be laid underground".

Luc Leroy
Kiwa

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

CERTIFICATE

288/171015

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Certification process
consists of initial and
regular assessment of:

- quality system
- product



External PE coating of Steel Pipes

Technical specification

General

External PE coating of steel pipes in accordance with BRL-K767 "External Coating with PE of steel pipes suitable for underground installation" of which NEN 6702 "External coatings with PE of steel pipes and fittings for underground installation" is an integral part.

Additional Specification

This certificate is applicable for the external coating with PE of steel pipes of:

- DN 60 to DN 400.

Application and use

The products are suitable for application in underground transport pipes for gas and water for a continuous operating temperature of maximum 50⁰C.

Marking

The products are marked with the Kiwa-mark.

Place of the mark:
at an interval of 1 meter.

Compulsory specifications:

- manufacturer's name and logo
- type of PE used
- coating thickness class
- batch number

Method of marking:

- with indelible ink.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Mannesmann Line Pipe GmbH
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.